

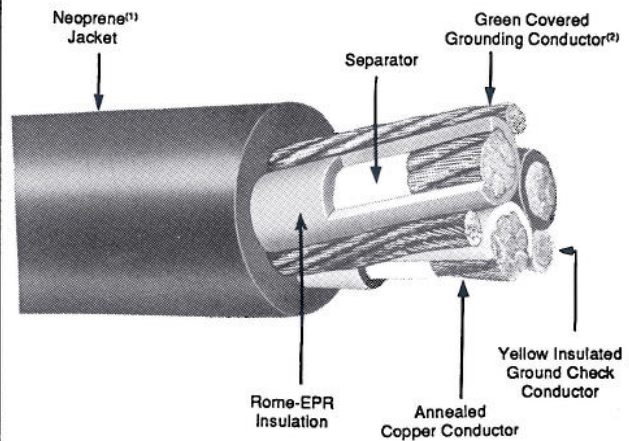
ROME PORTABLE POWER CABLE

Three-Conductor Round - Type G-GC, 2000 Volts

APPLICATION: Heavy duty portable power cable for use with mobile mining equipment, such as ac shuttle cars, continuous miners, cutting or loading machines, conveyors, drills or pumps. For use in circuits not exceeding 2000 volts, maximum conductor temperature of 90°C. For three-phase ac where grounding conductors and a ground check conductor are required.

STANDARDS: Conforms to ICEA S-75-381 (NEMA WC58).

CONSTRUCTION: Three insulated power conductors each consisting of flexible stranded annealed coated copper, Rome-EPR ethylene-propylene rubber insulation. Two uninsulated green-covered grounding conductors, each consisting of flexible stranded annealed coated copper. One insulated ground check conductor consisting of flexible stranded annealed coated copper, yellow insulation. Three insulated power conductors cabled together, the ground check conductor placed in the valley between black and white conductors with one grounding conductor in each of the other two valleys. Overall two-layer reinforced Neoprene jacket vulcanized in a metal mold. Embossed marking molded as an integral part of the jacket, including the inscription P-105-MSHA, indicating full compliance with Federal and State of Pennsylvania Safety Codes.



Size AWG or kcmil	No. of Strands	Insulation Thickness Mils	Grounding Conductor Size AWG	Ground Check Conductor Size AWG	Nominal Diameter Inches	Approx. Net Wt. Lb./1000 Ft.	Ampacity* 40°C Ambient
8	133	60	10	10	.97	650	59
6	168	60	8	10	1.05	820	79
4	259	60	8	10	1.19	1080	104
3	329	60	8	10	1.25	1280	120
2	259	60	6	10	1.34	1485	138
1	329	80	6	8	1.51	1805	161
1/0	259	80	5	8	1.65	2280	186
2/0	329	80	4	8	1.75	2675	215
3/0	418	80	3	8	1.89	3310	249
4/0	532	80	2	8	2.04	3895	287
250	427	95	2	6	2.39	4880	320
300	427	95	1	6	2.56	5830	357
350	427	95	1/0	6	2.68	6500	394
400	427	95	1/0	6	2.82	7340	430
450	427	95	2/0	6	2.94	8190	460
500	427	95	2/0	6	3.03	8735	487

*AMPACITY based upon continuous duty at 90°C conductor temperature, 40°C ambient temperature, cable in free air. For other ambient temperatures and when cables are used with one or more layers wound on a reel, use correction factors shown in Appendix H, ICEA S-75-381.

⁽¹⁾ Hypalon jacket may also be supplied.

⁽²⁾ Grounding conductors in size 6AWG cable do not have green covering.

Information on this sheet subject to change without notice.

Specification

ROME PORTABLE POWER CABLE

Three-Conductor Round - Type G-GC, 2000 Volts

1. SCOPE

- 1.1 This specification describes three-conductor round Type G-GC portable power cable with Rome-EPR (ethylene-propylene rubber) insulation for use in circuits not exceeding 2000 volts at a maximum conductor temperature of 90°C. Cables are intended for use on equipment where a heavy power load is required, such as ac shuttle cars, continuous miners, cutting or loading machines, conveyors, drills or pumps.

2. STANDARDS

- 2.1 The following standard shall form a part of this specification:
 - 2.1.1 ICEA Pub. No. S-75-381 for Portable and Power Feeder Cables for Use in Mines and Similar Applications (NEMA WC58).

3. CONDUCTORS

- 3.1 Minimum Class H stranded, annealed, coated copper per Part 2 of ICEA.

4. INSULATION

- 4.1 A homogeneous wall of Rome-EPR insulation shall be extruded over the conductor. The average thickness of the insulation shall be as specified in Table 3-12 of ICEA. The minimum thickness shall be not less than 90 percent of the specified average values.
- 4.2 Physical and electrical properties of the insulation shall be in accordance with Par. 3.15 of ICEA.

5. CIRCUIT IDENTIFICATION

- 5.1 Colored insulation coded black, white and red meeting the requirements of Par. 3.18 of ICEA.

6. GROUNDING CONDUCTORS

- 6.1 The grounding conductors shall be annealed coated copper of not less than the size and number of wires in Table 3-12 of ICEA for the corresponding power conductor sizes.
- 6.2 Each grounding conductor shall have a green covering. (Note - Grounding conductors in size 6AWG cable do not have green covering.)

7. GROUND CHECK CONDUCTOR

- 7.1 The ground check conductor shall be not less than the size given in Table 3-12 of ICEA for the corresponding power conductor sizes. A minimum of 49 strands of annealed coated copper shall be used.
- 7.2 The conductor shall have a yellow insulation meeting the requirements of Par. 3.16 and will be located between the black and white phase conductor.

8. ASSEMBLY

- 8.1 The conductors shall be twisted together with a left-hand lay meeting the requirements of Table 3-5 of ICEA. Suitable fillers shall be used to produce an essentially round cross-section in the completed cable.
- 8.2 A binder tape shall be helically applied over the filled cable assembly.

9. JACKET

- 9.1 A two-layer reinforced thermosetting jacket shall be extruded over the assembly in accordance with Par. 3.21 of ICEA.
- 9.2 The jacket shall be extra-heavy duty Neoprene or Hypalon meeting the requirements of Table 3-3 of ICEA.

10. COMPLETED CABLE

- 10.1 The nominal outside diameter shall be in accordance with Table 3-12 of ICEA.
- 10.2 The tolerances shall be within the requirements of Par. 3.22.2 of ICEA.

11. SURFACE MARKING

- 11.1 All cable shall have an embossed print legend showing manufacturer, cable type, size, voltage, and Mine Safety and Health Administration (MSHA) Approval Number.

12. TESTS

- 12.1 Cable shall be tested in accordance with ICEA.